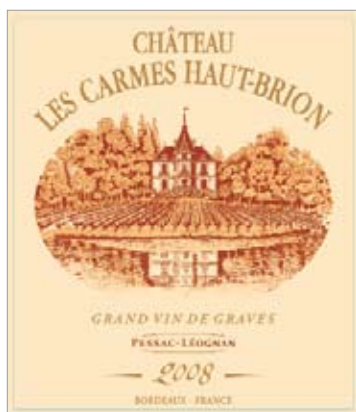


# CHÂTEAU LES CARMES HAUT-BRION



PESSAC-LÉOGNAN

Owner: Groupe PICHET



One of the jewels of the Bordeaux wine country, Château Les Carmes Haut-Brion has over 10 hectares of vines. It is in a unique location, an enclave in the city of Bordeaux. In fact, it is the only estate to have vines in the city proper, and the postal address is: 20, rue des Carmes, 33000 Bordeaux. Les Carmes Haut Brion is one of the last “urban” vineyards and is a veritable clos, entirely surrounded by walls.

From 1584 to 1789, Les Carmes Haut Brion belonged to the Carmelite religious order. After the French Revolution, the property was acquired by Bordeaux négociants, the Chantecaille family, and then sold in late 2010 to Groupe Pichet, who were seeking to diversify. They have already planned major investments: restructuring the vineyard as well as building a new cellar for fermenting and ageing the wine.

The chateau was built in the early 19<sup>th</sup> century and the three hectares of beautiful grounds designed by the landscape artist Fischer date from the same period. Château Les Carmes Haut Brion is a haven of peace and tranquillity in the historic heart of the Bordeaux wine country. It has an astonishingly warm microclimate that protects the vines from spring frosts and is conducive to early ripening.

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Area under vine	10.5 hectares
Production	25,000 bottles
Soil	Large Günz gravel, sand, and clay on a limestone platform
Grape varieties	48% Merlot, 28% Cabernet franc, 24% Cabernet Sauvignon
Barrel ageing	18-22 months - New barrels: 50-75%
Second wine	Le Clos des Carmes Haut-Brion

Managers: Diane and Patrice Pichet - Director: Guillaume Pouthier - Consulting oenologist: Stéphane Derenoncourt

Château Les Carmes Haut-Brion 20 rue des Carmes - 33000 Bordeaux

GPS: Latitude: 44.8202121 - Longitude: - 0.6107926

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